



**POLLUTION PREVENTION AND CONTROL ACT 1999
ENVIRONMENTAL PERMITTING (ENGLAND AND WALES)
REGULATIONS 2016 as amended**

Permit Number: 6.3/072582/LR3

Installation Address:

**Billian UK Limited
Butterthwaite Business Park
Butterthwaite Lane
Ecclesfield
Sheffield
S35 9WA**

In accordance with Regulation 20 of the Environmental Permitting (England and Wales) Regulations 2016, as amended, Billian UK Limited, is hereby permitted to operate a scheduled activity at the address detailed above, namely the heating of bitumen as described in Schedule 1, Part 2, Chapter 6, Section 6.3, Part B(a)(i) and subject to the following Permit conditions.

Signed

Dated this day: 18.10.2024

**Commercial Team Manager
Authorised by Sheffield City Council to sign on their behalf.**

The Secretary of State's Process Guidance Notes PG 6/42(13) Bitumen Processes has provided the framework for the conditions in this Permit.

Name & Address of Operator:

Billian UK Limited
Butterthwaite Business Park
Butterthwaite Lane
Ecclesfield
Sheffield
S35 9WA

Site Contact: Paul Hockin

Tel: 07895 167791 Email address: paul.hockin@billian-uk.com

Registered Office:

Billian UK Limited
Granta Lodge
71 Graham Road
Malvern
Worcestershire
WR14 2JS

Company Registration Number: 07693772

Address of Permitted Installation:

Billian UK Limited
Butterthwaite Business Park
Butterthwaite Lane
Ecclesfield
Sheffield
S35 9WA

Talking to Us

Any communication with Sheffield City Council should be made to the following address quoting the Permit number.

Environmental Protection Service

Sheffield City Council

4th Floor (South)

Howden House

1 Union Street

Sheffield

S1 2SH

Telephone: (0114) 273 4651

Email: ippc@sheffield.gov.uk

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Explanatory Note to Pollution Prevention and Control Permit for Part B Installations

The following Permit is issued under Regulation 20 of the Environmental Permitting (England and Wales) Regulations 2016, as amended (Statutory Instrument 1154), ("the EP Regulations") to operate an installation carrying out activities covered by the description in Schedule 1, Part 2, Chapter 6, Section 6.3, Part B(a)(i) of those Regulations to the extent authorised by the Permit:

Chapter 6, Other Activities, Section 6.3, Tar and bitumen activities, Part B(a)(i) Any activity not falling within Part A(1) of this Section or Section 6.2 involving heating, but not distilling, tar or bitumen in connection with any manufacturing activity.

Process Changes

As part of your permit, you are required to notify the Council of any proposed change in operation at least 14 days before making the change. This must be in writing and must contain a full description of the proposed change in operation and the likely consequences. Failure to do so is an offence.

If you consider that a proposed change could result in the breach of the existing permit conditions or is likely to require the variation of permit conditions, then you may apply in writing under Regulation 20(1) of the EP Regulations. Additionally, if this involves a SUBSTANTIAL CHANGE to the installation you will be required to submit an application, pay the relevant fee and advertise the application accordingly. You may serve a Notice on the Council requesting that they determine whether any change that is proposed would constitute a substantial change before you proceed with application.

Variations to the Permit

The Permit may be varied in the future (by the Council serving a Variation Notice on the Operator). If the Operator itself wants any of the Conditions of the Permit to be changed, a formal Application must be submitted.

Surrender of the Permit

Where the operator of a Part B installation or mobile plant ceases or intends to cease the operation of the activity the operator may notify the regulator of the surrender of the whole permit, in any other case, notify the regulator of the surrender of the permit in so far as it authorises the operation of the installation or mobile plant which he/she has ceased or intends to cease operating. The notification shall contain information as described in Regulation 24 or 25 of the EP Regulations.

Transfer of the Permit or Part of the Permit

Before the Permit can be wholly or partially transferred to another person, a joint application to transfer the Permit has to be made by both the existing and proposed holders, in accordance with Regulation 21 of the EP Regulations. A transfer will be allowed unless Sheffield City Council considers that the proposed holder will not be the person who will have control over the operation of the installation or will not ensure compliance with the conditions of the transferred Permit.

Annual Subsistence Fee

In accordance with Regulation 66 of the EP Regulations, the holder of a permit is required to pay a fee for the subsistence of the Permit. This fee is payable annually on 1st April. You are advised that under the provisions of Regulation 66 (5) of the EP Regulations, if you fail to pay the fee due promptly, Sheffield City Council may revoke the Permit. You will be contacted separately each year in respect to this payment.

Public Register

The Council is required by Regulation 46 of the EP Regulations to maintain a Public Register containing information on all LAPPC installations and mobile plant. The register is available for inspection by the public free of charge during office hours (Monday to Friday 9.00 am to 5.00 pm) at the following address:

Environmental Protection Service

Sheffield City Council
4th Floor (South)
Howden House
1 Union Street
Sheffield
S1 2SH
Telephone: (0114) 273 4651
Email: jppc@sheffield.gov.uk

Confidentiality

Sheffield City Council has a duty to consider the question of confidentiality of information supplied to it. If any information supplied is considered confidential, a statement of which information this applies to and the reasons why it is considered confidential should be specified. The Operator is reminded that he may apply to Sheffield City Council for the exclusion of information from the public register under the provisions of the Environmental Permitting (England and Wales) Regulations 2016, as amended.

Appeals

Under Regulation 31 of the EP Regulations operators have the right of appeal against the conditions attached to their permit. Schedule 6 of the EP Regulations sets out the detailed procedures.

Appeals against a Variation Notice do not have the effect of suspending the operation of the Notice. Appeals do not have the effect of suspending Permit conditions.

Notice of appeal against the conditions attached to the permit must be given within six months of the date of the Notice, which is the subject matter of the appeal.

How to Appeal

There are forms available to lodge an appeal here:

<https://www.gov.uk/government/publications/environmental-permit-appeal-form>

There is no fee to appeal.

Where to Send Your Appeal Documents

Appeals should be addressed to:

The Planning Inspectorate
Environment Appeals Team
3A Eagle Wing
Temple Quay House
2 The Square
Temple Quay
Bristol BS1 6PN

Phone: 0303 444 5584

Email: etc@planninginspectorate.gov.uk

You must also send a copy of your appeal to the relevant regulator.

In the course of an Appeal process, the main parties will be informed of the procedural steps by the Planning Inspectorate.

To withdraw an Appeal the Appellant must notify the Planning Inspectorate, in writing, and copy the notification to the local authority.

Definitions

In relation to this Permit, the following expressions shall have the following meanings:

“Application” means the application for this Permit, together with any response to a notice served under Schedule 4 to the EPR Regulations and any operational change agreed under the conditions of this Permit.

“EPR Regulations” means the Environmental Permitting (England and Wales) Regulations S.I.2016 No. 1154 (As Amended) and words and expressions defined in the EPR Regulations shall have the same meanings when used in this Permit save to the extent they are explicitly defined in this Permit.

“Permitted Installation” means the activities and the limits to those activities described in this Permit.

“Monitoring” includes the taking and analysis of samples, instrumental measurements (periodic and continual), calibrations, examinations, tests and surveys.

“Regulator” means any officer of Sheffield City Council who is authorised under section 108(1) of the Environment Act 1995 to exercise, in accordance with the terms of any such authorisation, any power specified in Section 108(1) of that Act.

“BAT” means the most effective and advanced stage in the development of activities and their methods of operation which indicates the practical suitability of particular techniques for providing in principle the bases for emission limit values designed to prevent, and where that is not practical, generally to reduce emissions and the impact on the environment as a whole. For those purposes:

“available techniques” means those techniques which have been developed on a scale which allows implementation in the relevant industrial sector, under economically and technically viable conditions, taking into consideration the cost and advantages, whether or not the techniques are used or produced inside the United Kingdom, as long as they are reasonably accessible to the Operator.

“best” means, in relation to techniques, the most effective in achieving a high general level of protection of the environment as a whole; *“techniques”* include both the technology used and the way in which the installation is designed, built, maintained, operated and decommissioned. Schedule 2 of the Regulations shall have effect in relation to the determination of best available techniques.

“Fugitive Emission” means an emission to air from the permitted installation that is not controlled by an emission limit imposed by a condition of this Permit.

Description of Activities

Pelletising Process

Billian UK Limited manufacture asphalt pellets for use by road repair contractors. The activity uses in excess of 5 tonnes of bitumen in any twelve-month period.

The installation location and boundary are detailed in Schedule 1 of this Permit. A site schematic is detailed in Schedule 2 entitled "Installation Layout and Emission Points".

The process involves mixing heated bitumen with recycled tyres in granular form ("tyre crumb") to produce fortified asphalt. Heated bitumen at approximately 155°C is delivered under pressure by tanker to a mobile tanker body with double hull skin protection. The tanker body is the bulk bitumen storage tank. It has a capacity of 25 tonnes and is fitted with high- and low-level alarms. Bitumen is heated by 2x Nu-Way oil fired burners to maintain the temperature at approximately 185°C. The burners exhaust products of combustion to atmosphere via Stack A. The temperature is controlled to ensure it does not exceed 200°C.

Bitumen is piped to the blender unit reaction tank where it is mixed with tyre crumb, heated and agitated until the product reaches a suitable viscosity. Emissions of bitumen fume and particulates are released from the reaction tank at Stack B. Local exhaust ventilation (LEV) is operated on two small inspection hatches on the blender unit. The ventilation is only needed for a matter of minutes to conduct an operator check of the mix. These two LEV points discharge to atmosphere at locations C and D. When the appropriate viscosity is reached the product is piped to the pelletiser where it is mixed with calcium di-hydroxide fines and agitated to form pellets. The pellets are screened and cooled. Undersized material is returned to the pelletiser. The desired size material is mixed with cement powder to stop coagulation and conveyed to the bagging system and bagged in bulk. The bagging plant has a "SIP 3HP" self-contained particulate filtration system that discharges internally. It is manually operated and collects to a drop-box skip.

Particulate matter emissions from the pelletising and cooling activities are extracted and filtered and conveyed back into the process where possible. None of the three bag filter plants vents externally. The two filtration systems for the pelletising plant are located internally. One is a Donaldson cartridge bag-house with a fully automated filter system. The other is a standalone bag filter with auto 45 second shakedown to an internal drop box. The filter for the cooling activities is a DCE Environmental bag filter and is located in the external yard. The filters on this plant are cleaned by pulse jets. The pressure differential across the bags is continuously monitored by a water gauge.

Arrested calcium di-hydroxide fines are pumped back into the 30-tonne storage silo.

Powdered calcium di-hydroxide (slaked lime) is stored externally in a 30-tonne capacity storage silo fitted with pressure relief valve, bag filters and high-level alarm.

Yard Activities

The following activities take place which are separate to the pelletising process:

Hot virgin asphalt is delivered to site and tipped and spread on the swept and dampened external yard area. It is allowed to cool for approximately five hours. It is then pushed up and graded in the yard to form a stockpile. It is then fed to the hopper and bagged indoors, ready to be used on work sites. The quantity is two to four 20 tonne loads of asphalt per month on average.

Recycled asphalt (RAP) from surface course planing is also brought to site. This is already graded and is tested for tar on arrival. Approximately 2000 tonnes of RAP are processed per year.

Varying amounts of RAP and virgin asphalt of different grades are then fed to an array of covered hoppers. Different mixes are put together depending on the final product type. A covered conveyor leads from the hoppers to the internal bagging plant.

Pelletised material is also added to the mixture at the bagging plant in various percentages.

Control of Emissions

Table1. Emission points to external air

Description	Point	Abatement	Monitoring
Products of combustion from gas oil burners. Breather vent on heated bitumen storage tank	A	N	None required
Blender unit reaction tank. Bitumen fume and particulates	B	N	None required (continued compliance)
LEV from small inspection hatch on reaction vessel - Bitumen fume and particulates	C	N	None required (minimal emissions)
LEV from small inspection hatch on reaction vessel - Bitumen fume and particulates	D	N	None required (minimal emissions)
hydrated lime silo - particulates	E	pressure relief valve, high level alarm, filter cleaned by pulse jet.	Visible emissions during filling
Fugitive emissions from aggregate storage and yard activities - particulates		Management operational controls	Visible emissions checks

Table 2. Emission points venting internally.

Description	Point	Abatement	Monitoring
Pelletising plant – particulates	F	Donaldson bag filter unit	None required
Pelletising plant – particulates	G	Stand-alone bag filter unit	None required
Cooling of pellets - particulates	H	DCE environmental bag filter, cleaned by pulse jets.	None required
Bagging Plant – particulates	I	Free-standing SIP 3HP double cartridge dust collector	None Required

Conditions of Permit

1 Upgrading

1.1 There are no upgrading conditions requirements.

2 Plant and Equipment

2.1 The activities shall be carried out within the installation boundary outlined in red as indicated on the plan in Schedule 1 of this Permit.

2.2 Permitted activities shall only be carried out using the plant and equipment as detailed in the Description of Activities and on the Installation Layout reproduced in Schedule 2 of this Permit.

2.3 The Operator shall notify Sheffield City Council's Environmental Protection Service, hereafter referred to as "the Regulator" of any proposed operational changes including any alterations to the process involving the provision of new plant or equipment which may affect emissions or have consequences for the environment. The information shall be submitted at least 14 days before the changes take place.

2.4 No plant or equipment used for any activity shall be operated with an extraction point to atmosphere unless specifically noted within this Permit or specifically agreed in writing with the Regulator.

3 Emission Limits and Controls

3.1 There shall be no burning of materials, including waste, in the open air, inside buildings or in any form of incinerator in connection with the activities within the installation boundary, without permission in writing from the Regulator.

3.2 Emissions from combustion processes shall be free from visible smoke and in any case shall not exceed the equivalent of Ringelmann Shade 1 as described in British Standard BS 2742:2009.

3.3 All reasonably practicable steps shall be taken to minimise the duration and visibility of emissions during start up and shut down.

3.4 The best available techniques shall be used to prevent or, where that is not practicable, reduce emissions from the installation in relation to any aspect of the operation of the installation which is not regulated by any other condition of this Permit.

3.5 Emissions to air shall be free of offensive odour beyond the installation boundary as perceived by the Regulator.

3.6 No visible particulate matter shall be emitted beyond the site boundary.

3.7 The sulphur content of the gas oil shall not exceed 0.1% by mass. Compliance with the sulphur content emissions limit for gas oil shall be demonstrated by certification from the fuel supplier.

- 3.8 The process shall only be operated whilst all bag filtration units are in satisfactory working order.

4 Control Techniques-Bitumen

- 4.1 The temperature of the heated bitumen shall be checked regularly to ensure it does not exceed the range of 185°C to 200°C. The temperature shall never exceed 200°C. All checks shall be recorded in the logbook or recording system kept in accordance with this permit.
- 4.2 The bulk bitumen tank shall be fitted with a high-level alarm or volume indicator in order to prevent over filling.
- 4.3 A written procedure shall be provided for the prevention of overfilling of the bulk bitumen tank.
- 4.4 All relevant personnel, including the tanker delivery driver, shall be trained on the bitumen delivery procedure and follow the procedure during filling.
- 4.5 Mixing tanks containing heated bitumen shall be covered in order to reduce bitumen fume releases.

5 Control Techniques–Calcium di-hydroxide (filler)

- 5.1 Calcium di-hydroxide (slaked lime) or other filler fines shall only be stored in the 30-tonne capacity storage silo.
- 5.2 The silo shall be fitted with a high-level alarm, pressure relief valve, automatic shutdown system and dust filters.
- 5.3 Deliveries of calcium di-hydroxide (slaked lime) or other fines into the silo shall be undertaken by tankers with on board pressure relief and filtration systems, where possible. Where tankers do not have on board pressure relief and filtration systems, over pressurisation of the silo shall be avoided, in particular towards the end of the delivery.
- 5.4 The Operator shall provide a written procedure for all relevant personnel to follow during tanker deliveries, in order to prevent over pressurisation or over filling of the silo.
- 5.5 During tanker delivery to the calcium di-hydroxide silo, displaced air shall be vented to suitable arrestment plant such as bag filters, or back vented to the delivery tanker.
- 5.6 During tanker delivery to the calcium di-hydroxide silo, transfer lines shall be securely connected to the silo delivery inlet point and the tanker discharge point. The lines shall be regularly inspected for potential leaks.
- 5.7 In the event of visible emissions of dust from ducting, pipework, pressure relief valve or filters during silo filling, the delivery shall be stopped immediately, the cause identified and rectified prior to any further delivery.

- 5.8 The seating of the pressure relief valve on the silo shall be checked prior to each delivery.

6 Aggregate Storage and Handling

- 6.1 Aggregates delivered to site by road shall be handled, transported and stored in such a manner to prevent airborne release of particulate matter. Storage bays and hoppers/bins shall not be overfilled.
- 6.2 All aggregate bays and feed hoppers shall be partially enclosed incorporating at least a rear wall and sides.
- 6.3 A wet spray system or water bowser shall be used to wet down the yard surface and stockpiles during periods of dry or windy weather to prevent dust accumulation and wind whipping from the yard and vehicle movements over the yard.
- 6.4 The yard area shall be hard surfaced and maintained in good condition.
- 6.5 The yard shall be kept clean by the use of a road sweep.
- 6.6 All conveyor belts and storage bins shall be enclosed or have side panels to prevent wind whipping of materials being transported.
- 6.7 Belt scrapers shall be incorporated on each conveyor belt and shall discharge to feed into the process.

7 Filtration Units

- 7.1 All bag filtration units shall be fitted with a visual and audible alarm to warn if there is a fault on the system or a significant pressure drop, or increase has been detected indicating either a blocked filter bag or the splitting of a bag.
- 7.2 All bag filtration units shall be visually inspected on a daily basis to ensure they are operating correctly.

8 Emissions Monitoring and Observations

- 8.1 The Operator shall carry out observations to check for visible emissions at least once per day at locations where the process stacks and silo are visible. Visual assessment of emissions shall include the outside yard areas and material handling and storage areas.
- 8.2 The Operator shall carry out an olfactory assessment to check for odorous emissions at least once per day when odour problems are ongoing at a location on the installation boundary, downwind of the process.

- 8.3 The Operator shall ensure that a logbook or suitable recording system containing the details and results of all visual and olfactory assessments, records of all inspections, checks and assessments made in accordance with Permit conditions is kept. These records shall include the time and date of inspection, the nature, colour, persistency and intensity of any emission and the name of the person carrying out the assessment. The logbook or recording system shall be kept on the premises and made available for inspection by the Regulator. Such records shall be kept for a minimum of two years and shall be furnished in writing to the Regulator on demand.
- 8.4 The Operator shall ensure that adverse results observed from the assessments carried out in accordance with conditions 8.1 and 8.2 and alarm events are investigated immediately to identify the cause of the emission and allow the appropriate corrective action to be taken. The corrective action taken shall be recorded in the logbook.
- 8.5 The Operator shall inform the Regulator within one day in cases where:
- An emission is likely to have an effect on neighbouring premises; or
 - There is a failure of any arrestment plant or significant malfunction of plant equipment.

The report to the Regulator shall include:

- The date and time of the incident;
- The cause and nature of the incident;
- Details of any abnormal emissions;
- Remedial action taken.

9 Maintenance of Abatement Plant

- 9.1 Effective preventive maintenance shall be employed on all plant and equipment concerned with the control of emissions to the air. Essential spares and consumables such as replacement filters, shall be stored on site or be readily available in 24 hours from guaranteed suppliers, in order to rectify break downs rapidly.
- 9.2 The Operator shall keep a written maintenance programme in relation to permitted pollution control equipment. The programme shall be made available to the Regulator upon request.
- 9.3 Filter systems fitted to storage silos and production plant shall be serviced at least once in every twelve month period. Details shall be recorded in the logbook or recording system.

- 9.4 External surfaces of the process building, ancillary plant and open yards and storage areas shall be inspected every 6 months and cleaned if necessary to prevent the accumulation of dusty material in circumstances where the dust may become wind entrained. Particular attention shall be paid to roofs, guttering, roadways, external storage areas and yards. Cleaning operations shall be carried out by methods which minimise emissions of particulate matter to air and dry sweeping of dusty deposits is not permitted.
- 9.5 Stacks and ductwork shall be checked and cleaned at least once in every six-month period in order. This shall be written into the site Maintenance Programme and a record of the check and clean made in the logbook or recording system required by condition 8.3.
- 9.6 Filtration plant shall be inspected at the frequency specified in the Table below;

Filter Cleaning Method	Frequency of Visual Inspection
Fitted with reverse jets	At least once a month
Fitted with mechanical shakers	At least once a week
Requiring manual shaking	Daily inspection or prior to any delivery being made if deliveries are not daily

10 Records and Training

- 10.1 Staff at all levels shall receive training and instructions necessary for their duties and shall include the following:
- a) Responsibilities under the Permit
 - b) Minimisation of emissions
 - c) Actions during abnormal emissions including dust suppression.
- 10.2 The Operator shall keep and maintain a statement of training requirements for each operational post and keep a record of the training received by each employee whose actions may have an impact on emissions. These documents shall be made available to the Regulator on demand.
- 10.3 The Operator shall ensure that all records required to be made by this Permit and any other records made by it in relation to the operation of the permitted process shall:
- a) be made available for inspection by the Regulator at any reasonable time.
 - b) be supplied to the Regulator on demand and without charge.
 - c) be legible.
 - d) be made as soon as reasonably practicable.
 - e) indicate any amendments which have been made and shall include the original record wherever possible, and be retained at the Permitted installation, or other location agreed by the Regulator in writing, for a minimum period of 2 years from the date when the records were made, unless otherwise agreed in writing.
- 10.4 The process shall operate and adhere to the provisions of an appropriate Environmental Management System such as ISO 14001.

11 General Conditions

11.1 The Operator shall notify the following to the Regulator, in writing, within 14 days of their occurrence: -

- a) Any change in the trading name, registered name or registered office address
- b) A change to any particulars of any ultimate holding company (including details of an ultimate holding company where Billian UK Limited has become a subsidiary)
- c) Any steps taken with a view to going into administration, entering into a company voluntary arrangement or being wound up.

11.2 The Operator shall notify the Regulator **without delay** of:

- a) The detection of an emission of any substance, which exceeds any limit or criterion in this Permit, specified in relation to the substance.
- b) The detection of any fugitive emission that has caused, is causing or may cause significant pollution, unless the quantity emitted is so trivial that it would be incapable of causing significant pollution.
- c) The detection of any malfunction, breakdown or failure of plant or techniques which has caused, is causing or has the potential to cause significant pollution.
- d) Any accident, which has caused, is causing or has the potential to cause significant air pollution.

11.3 The Operator shall give written notification to the Regulator in the following instances:

- a) Permanent cessation of the operation of any part of, or all of the Permitted Installation
- b) Cessation of the operation of any part of, or all of the
- c) Permitted Installation for a period, likely to exceed 1 year.
- d) Resumption of the operation of any part of, or all of the permitted installation after a cessation notified under (b) above.

11.4 All reports and notifications required by this Permit, or under any Regulation under the Environmental Permitting Regulations 2016, as amended, shall be sent to the Regulator. Unless notified in writing, all reports, notifications and communications in respect of this Permit shall be sent to:

epsadmin@sheffield.gov.uk or jppc@sheffield.gov.uk

or

**Sheffield City Council
Environmental Protection Service
Floor 4 Howden House
1 Union Street
Sheffield
S1 2SH.**

END OF CONDITIONS

Please Note

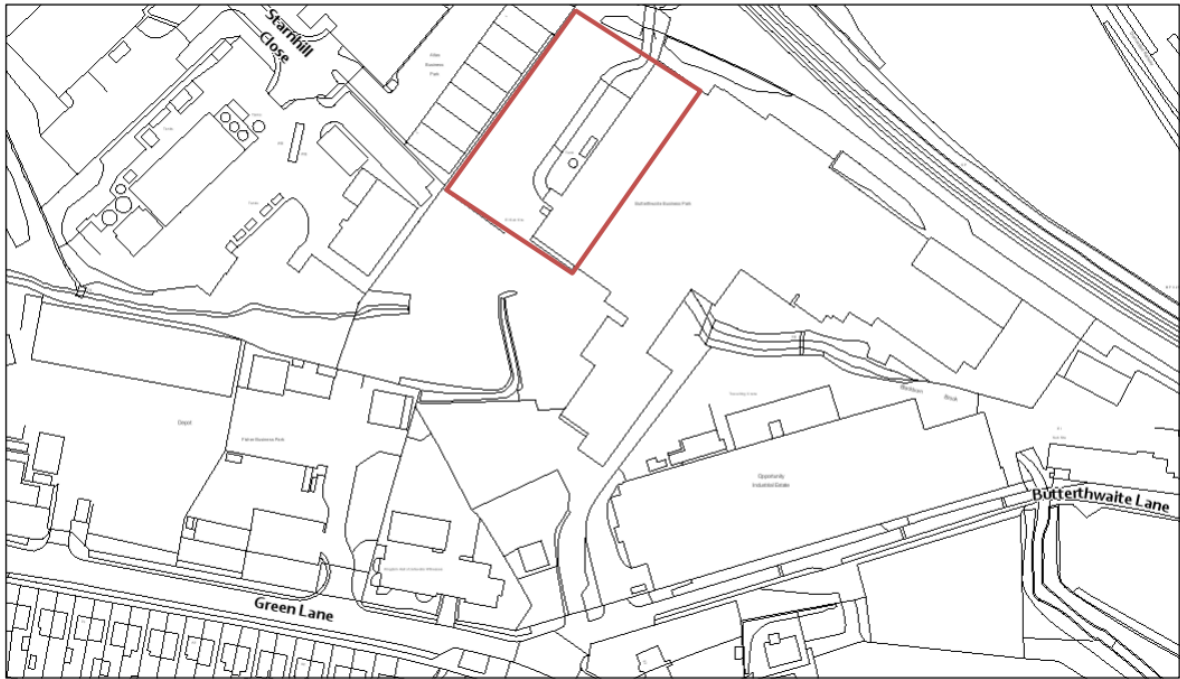
Where complaint is attributable to the operation of the installation and is, in the opinion of the Local Authority, justified, or if new knowledge develops on the potential for harmful effects from emissions, an immediate review of the Permit shall be undertaken. The Local Authority shall subsequently specify any new requirements and compliance time scales.

An annual subsistence fee as prescribed by the Secretary of State for the Environment shall be payable, for this Permit, by the process Operator, to this Authority within 2 weeks of the 1st of April of each year.

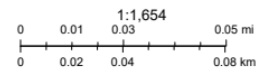
In the event that the Permit has been issued after the 1st of April in the initial year then the subsistence fee shall be pro rata for the complete months remaining and shall be due within 2 weeks of the Permit issue date.

the relevant payment is not received by the Regulator, Sheffield City Council's Environmental Protection Service, then Permit revocation procedures may be initiated.

Schedule 1 Installation Location and Boundary



17/08/2023, 15:48:31



Sheffield City Council
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Schedule 2 Installation Layout and Emission Points

