



**POLLUTION PREVENTION AND CONTROL ACT 1999
ENVIRONMENTAL PERMITTING (ENGLAND & WALES) REGULATIONS 2010,
AS AMENDED**

Permit Number: 2.2/040224/JT2

Installation Address:

**Tivac Alloys Limited
Oakes Green
SHEFFIELD
S9 3WS**

In accordance with Regulation 13 of the Environmental Permitting (England and Wales) Regulations 2010, as amended, Tivac Alloys Limited is hereby Permitted to operate 2 scheduled activities at the address detailed above namely the melting, including making alloys of non-ferrous metals where the plant has a melting capacity of more than 20 tonnes per day, where no furnace, bath or other holding vessel used in the plant for the melting has a design holding capacity of 5 tonnes or more, as described in Schedule 1, Part 2, Chapter 2, Section 2.2, Part A(2), subsection (a) and the directly associated activity of the heating in a furnace of any non-ferrous metal or metal alloy for the purpose of removing grease, oil or any other non-metallic contamination as described in Schedule 1, Part 2, Chapter 2, Section 2.2, Part B, (b) and subject to the following conditions of this Permit.

A handwritten signature in black ink, appearing to be 'A. H.', written over a light grey rectangular background.

Signed

Dated this day 23rd November 2016

**Commercial Team Manager
Authorised by Sheffield City Council to sign on their behalf**

The Secretary of States Sector Guidance Note IPPC SG4 'A2 Activities in the Non-ferrous Metals Sector' 2006, and Process Guidance Note 2/9 (13) "Guidance for Metal Decontamination Process" have provided the framework for the conditions in this Permit.

Name & Address of Operator:

Tivac Alloys Limited
Oakes Green
Sheffield
S9 3WS

Contact: Richard Matthewman or Tony Nixon
Tel: 07919 367360 or 07740 045305
email: Richard@tivac.com or tonay@tivac.com

company registration number: 04314207

Registered Office Address

Tivac Alloys Limited
115 Blackburn Road
Sheffield
S61 2DW

Holding Company:

No

Address of Permitted Installation:

Tivac Alloys Limited
Oakes Green
Sheffield
S9 3WS

Talking to Us.

Any communication with Sheffield City Council should be made to the following address quoting the Permit Number: epsadmin@sheffield.gov.uk Tel: (0114) 273 4651

**Environmental Protection Service
5th Floor (North)
Howden House
1 Union Street
Sheffield
S1 2SH**

Contents

		Page
	Explanatory Notes	5
	Definitions	8
	Description of Activities	10
1	The Permitted Installation: Plant and Equipment	12
2	Upgrading Conditions	14
3	Emissions Limits and Controls: Air	14
4	Emissions Limits and Controls: Groundwaters	18
5	Emissions Limits and Controls: Sewers	19
6	Emissions Limits and Controls: Land	19
7	Monitoring, Sampling and Measurement of Emissions	19
8	Records, Reporting and Notifications	21
9	Maintenance	23
10	Management and Training	25
11	Accidents	26
12	Raw Materials	27
13	Water Efficiency	27
14	Energy Efficiency	28
15	Waste and Waste Minimisation	28
16	Noise and Vibration	33
17	Decommissioning	34
Schedule 1	Installation Location & Boundary	35
Schedule 2	Installation Layout	36
Schedule 3	Site Drainage Plan 1	37
	Waste Codes	38

Explanatory Note to Environmental Permit for Part A2 Installations (This note does not form a part of the Permit)

The following Permit is issued under Regulation 13 of the Environmental Permitting (England and Wales) Regulations 2010 (S.I. 2010 No.675), as amended, ("the EP Regulations") to Permit 2 scheduled activities to operate at the address detailed previously, namely the melting, including making alloys, of non-ferrous metals where the plant has a melting capacity of more than 20 tonnes per day, where no furnace, bath or other holding vessel used in the plant for the melting has a design holding capacity of 5 tonnes or more, as described in Schedule 1, Part 2, Chapter 2, Section 2.2, Part A(2), subsection (a) and the directly associated activity of the heating in a furnace of any non-ferrous metal or metal alloy for the purpose of removing grease, oil or any other non-metallic contamination as described in Schedule 1, Part 2, Chapter 2, Section 2.2, Part B, (b) of those Regulations, to the extent authorised by the Permit and subject to the following conditions.

Process Changes

Under the provisions of the EP Regulations, you are required to notify the Council of any proposed change in operation at least 14 days before making the change. This must be in writing and must contain a full description of the proposed change in operation and the likely consequences. Failure to do so is an offence.

If you consider that a proposed change could result in the breach of the existing Permit conditions or is likely to require the variation of Permit conditions then you may apply in writing under Regulation 20(1) of the EP Regulations. Additionally, if this involves a SUBSTANTIAL CHANGE to the installation you will be required to submit an application, pay the relevant fee and advertise the application accordingly. You may serve a Notice on the Council requesting that they determine whether any change that is proposed would constitute a substantial change before you proceed with application.

Variations to the Permit

The Permit may be varied in the future by the Council serving a Variation Notice on the Operator. If the Operator wishes any of the Conditions of the Permit to be changed, a formal Application must be submitted.

Surrender of the Permit

Where the Operator of a Part A2 installation ceases or intends to cease the operation of the activity the Operator may notify the Regulator of the surrender of the whole Permit, in any other case, notify the regulator of the surrender of the Permit in so far as it authorises the operation of the installation or mobile plant which he/she has ceased or intends to cease operating. The notification shall contain information as described in Regulation 24 or 25 of the EP Regulations.

Transfer of the Permit or Part of the Permit

Before the Permit can be wholly or partially transferred to another person, a joint application to transfer the Permit has to be made by both the existing and proposed holders, in accordance with Regulation 21 of the EP Regulations. A transfer will be allowed unless Sheffield City Council considers that the proposed holder will not be the person who will have control over the operation of the installation or will not ensure compliance with the conditions of the transferred Permit.

Annual Subsistence Fee

In accordance with Regulation 65 of the EP Regulations, the holder of a Permit is required to pay a fee for the subsistence of the Permit. This fee is payable annually on 1st April. You are advised that under the provisions of Regulation 65 (5) of the EP Regulations, if you fail to pay the fee due promptly, Sheffield City Council may revoke the Permit. You will be contacted separately each year in respect to this payment.

Public Register

The Council is required by Regulation 46 of the EP Regulations to maintain a Public Register containing information on all LAPPC installations and mobile plant. The register is available for inspection by the public free of charge during office hours (Monday to Friday 9.00 am to 5.00 pm) at the following address:

Environmental Protection Service
5th Floor (North)
Howden House
1 Union Street
Sheffield
S1 2SH

Tel: 0114 273 4651 or email epsadmin@sheffield.gov.uk or ippc@sheffield.gov.uk

Confidentiality

Sheffield City Council has a duty to consider the question of confidentiality of information supplied to it. If any information supplied is considered confidential, a statement of which information this applies to and the reasons why it is considered confidential should be specified. The Operator is reminded that he may apply to Sheffield City Council for the exclusion of information from the public register under the provisions of the Environmental Permitting (England and Wales) Regulations 2010 as amended.

Appeals

Under Regulation 31 of the EP Regulations Operators have the right of appeal against the conditions attached to their Permit. Schedule 6 of the EP Regulations sets out the detailed procedures.

Appeals against a Variation Notice do not have the effect of suspending the operation of the Notice. Appeals do not have the effect of suspending Permit conditions.

Notice of appeal against the conditions attached to the Permit must be given within six months of the date of the Notice, which is the subject matter of the appeal.

How to Appeal

There are no forms or charges for appealing. However, for an appeal to be valid, appellants (the person/Operator making the appeal) are legally required to provide:

- Written notice of the appeal;
- A statement of the grounds of appeal;
- A statement indicating whether the appellant wishes the appeal to be dealt with by written representations procedure or a hearing – a hearing must be held if either the appellant or enforcing authority requests this, or if the Planning Inspector or the Secretary of State decides to hold one.
- (Appellants must copy the above three items to the local authority when the appeal is made)
- A copy of any relevant application;
- A copy of any relevant Permit;
- A copy of any relevant correspondence between the appellant and the regulator; and
- A copy of any decision or notice, which is the subject matter of the appeal.

Where to Send Your Appeal Documents

Appeals should be addressed to:

**The Planning Inspectorate
Environmental Appeals Administration
Room 4/19 – Eagle Wing
Temple Quay House
2 The Square
Temple Quay
Bristol BS1 6PN**

In the course of an Appeal process the main parties will be informed of procedural steps by the Planning Inspectorate.

To withdraw an appeal the appellant must notify the Planning Inspectorate in writing and copy the notification to the local authority.

Enforcement

An **Enforcement Notice** may be served if the Local Authority believes an Operator has contravened, is contravening or is likely to contravene any condition of their Permit.

A **Suspension Notice** may be served if in the opinion of the Local Authority the operation of an installation involves an imminent risk of serious pollution. This applies whether or not the Operator has breached a Permit condition.

The Local Authority can revoke a Permit by written notice at any time by serving a **Revocation Notice**. The Permit then ceases to authorise the operation of the installation.

Offences

A limited summary of the offences is listed below:

- a) operation of an installation without a Permit
- b) failure to comply with or contravene a Permit condition
- c) failure to comply with the requirements of an enforcement or suspension notice

A full list is available under Regulation 38 of the Environmental Permitting (England & Wales) Regulations 2010, as amended.

Penalties

The maximum penalties for the above offences are a fine not exceeding £50,000 and/or up to twelve months imprisonment per offence for a summary conviction (in a Magistrates Court); and a fine and/or up to five years imprisonment for conviction on indictment (in a Crown Court).

Definitions

In relation to this Permit, the following expressions shall have the following meanings:

“Accident” means an accident that may result in pollution.

“Application” means the application for this Permit, together with any response to a notice served under Schedule 4 to the EPR Regulations and any operational change agreed under the conditions of this Permit.

“Authorised officer” means any person authorised under section 108(1) of the Environment Act 1995 to exercise, in accordance with the terms of any such authorisation, any power specified in section 108 (4) of that Act.

“EPR Regulations” means the Environmental Permitting (England and Wales) Regulations 2010 (as amended) S.I. No. 675 and words and expressions defined in the EPR Regulations shall have the same meanings when used in this Permit save to the extent they are explicitly defined in this Permit.

“Permitted Installation” means the activities and the limits to those activities described in this Permit.

“Monitoring” includes the taking and analysis of samples, instrumental measurements (periodic and continual), calibrations, examinations, tests and surveys.

“Regulator” means any officer of Sheffield City Council who is authorised under section 108(1) of the Environment Act 1995 to exercise, in accordance with the terms of any such authorisation, any power specified in Section 108(1) of that Act.

“BAT” means the most effective and advanced stage in the development of activities and their methods of operation which indicates the practical suitability of particular techniques for providing in principle the bases for emission limit values designed to prevent, and

where that is not practical, generally to reduce emissions and the impact on the environment as a whole. For those purposes:

“available techniques” means those techniques which have been developed on a scale which allows implementation in the relevant industrial sector, under economically and technically viable conditions, taking into consideration the cost and advantages, whether or not the techniques are used or produced inside the United Kingdom, as long as they are reasonably accessible to the Operator;

“best” means, in relation to techniques, the most effective in achieving a high general level of protection of the environment as a whole; “techniques” include both the technology used and the way in which the installation is designed, built, maintained, operated and decommissioned. Schedule 2 of the Regulations shall have effect in relation to the determination of best available techniques, and;

“*Fugitive Emission*” means an emission to air from the Permitted installation that is not controlled by an emission limit imposed by a condition of this Permit;

“*grading*” means the sorting of metals to industry-agreed specifications ready for use, without the need for further treatment, by the end consumer to manufacture new metals.

“*groundwater*” means all water, which is below the surface of the ground in the saturation zone and in direct contact with the ground or subsoil.

“*Impermeable surface*” means a surface or pavement constructed and maintained to a standard sufficient to prevent the transmission of liquids beyond the pavement surface, and should be read in conjunction with the term “sealed drainage system” (below).

“*pollution*” means emissions as a result of human activity which may –

- a) be harmful to human health or the quality of the environment,
- b) cause offence to a human sense,
- c) result in damage to material property, or
- d) impair or interfere with amenities and other legitimate uses of the environment.

“*quarter*” means a calendar year quarter commencing on 1st January, 1st April, 1st July or 1st October.

“*R*” means a recovery operation provided for in Annex IIB to Directive 2006/12/EC of the European Parliament and of the Council of 5th April 2006 on Waste.

“*sealed drainage system*” in relation to an impermeable surface, means a drainage system with impermeable components which does not leak and which will ensure that:

- a) no liquid will run off the surface otherwise than via the system;
- b) except where they may lawfully be discharged to foul sewer, all liquids entering the system are collected in a sealed sump.

“*separation*” means separating wastes into different material types, components and grades.

“*shearing*” means utilises a range of hydraulic machinery that comprise hard steel blades which cut metals into manageable sizes. It may be hand-held, static, or attached to mobile plant (e.g. cranes)

“*Sorting*” means sorting that may be undertaken by hand or machinery. Sorting enables materials to be processed/recycled appropriately. It may involve separation of different waste types or the separation of different metal types including:

- different ferrous metals
- non-ferrous metals
- non-metallic materials (e.g. paper and plastic)

The sorted metals are graded by visual inspection, supplemented by chemical and other laboratory tests. The physical sorting may be assisted by conveyors and electromagnets.

“*SSSI*” means Site of Special Scientific Interest within the meaning of the Wildlife and Countryside Act 1981 (as amended by the Countryside and Rights of Way Act 2000).

“*Waste code*” means the six digit code referable to a type of waste in accordance with the List of Wastes (England) Regulations 2005, or List of Wastes (Wales) Regulations 2005, as appropriate, and in relation to hazardous waste, includes the asterisk.

“*year*” means calendar year commencing on 1st January.

Where any condition of this Permit refers to the whole or parts of different documents, in the event of any conflict between the wording of such documents, the document with the most recent publication date shall be taken to be the most appropriate document to be used.

Description of Activities

Tivac Alloys Limited operates a ferro-titanium decontamination and melting process. The melting shop has a melting capacity of more than 20 tonnes per day of non-ferrous metals in the form of ferro-titanium ingots.

The installation is located as indicated in Schedule 1 "Site Location Plan" which forms part of this Permit.

The manufacture of ferro titanium alloys from scrap material activity involves the melting of non ferrous metals in 2 electric induction furnace bodies with a design holding capacity of less than 5 tonnes. Directly associated with this is the heating in a rotary dryer of titanium swarf scrap to remove grease, oil or any other non metallic contaminants.

The process layout is presented in Schedule 2 and involves the following:

Scrap materials (titanium swarf solids and scrap iron) are delivered by road transport. All incoming metal scrap is directed to the weighbridge where it is initially inspected to ensure the load conforms to the purchase order and delivery note. Material sampling and assay systems are used to identify raw material quality. Each load is weighed, sorted and graded. Some materials may be baled or cropped and graded. Any deleterious material is removed. These raw materials are then stored in the designated area as shown on site plan (ref Schedule 2) prior to melting. Iron scrap is stored in the designated raw material storage area as shown on the plan (ref Schedule 2).

Titanium scrap (swarf) is stored in the designated bays as shown on the plan reference Schedule 2.

Titanium Swarf Processing

The titanium swarf is chipped in one of the two chipping machines or hammer mill to produce small uniform size chips. The swarf is then centrifuged to reduce the moisture and oil content. After centrifuging it is passed through a rotary dryer to remove water and oil contamination. The treated swarf is tipped into a three way vibratory feed hopper which feeds the loading vibrator that conveys the swarf into the dryer at a controlled rate.

The inside shell of the dryer is equipped with paddles that stir the swarf and carry it towards the discharge end of the dryer. From here the swarf falls into a discharge vibrator that feeds into a bin collector.

Fumes and vapour produced during drying are collected and passed through a cartridge filter and a Venturi scrubber prior to being emitted to atmosphere via an 11.2 metres high stack. In Q1 of 2017 this system will be upgraded to install a gas-fired after burner chamber operating at a temperature of 850°C. The waste gases from the after-burner will then be passed through a bank of Glosfume ceramic filters. Particulate emissions will be continuously monitored. The stack serving the thermal degreasing activity terminates 11.2 metres above ground level.

Ferro Titanium Production

Ferro-titanium is melted in the Inductotherm VIP 1000 Coreless Induction Furnace (nominal capacity 600 kg/hr). The furnace bodies can operate a 24 hour, 3 x 8 hour shift basis. Melting is continuous throughout the week. The charge is weighed and melted. The melted alloy is Q.A checked and cast into a vertical casting pit into which are suspended large cast iron sow moulds capable of holding a complete furnace charge of approx 800 kg.

The furnaces are fitted with an extraction hood to minimise fugitive emissions within the foundry. The fumes from melting and casting are captured and extracted to a drop out box and dry bag filter plant fitted with reverse air jets located in the yard. Fumes are passed through the filters before being emitted to the external air via a 12.1 metre high stack. Emissions of particulate matter are continuously monitored using an MCERTS type monitor with data logger.

Ingots are cooled in the foundry.

Waste

The process generates a variety of waste streams which are treated as follows:

- Drosses are transported to a specialist contractor for treatment prior to disposal.
- Waste packaging is disposed of by a licensed contractor to landfill. Cardboard and office paper are recycled.
- Waste is stored in covered skips to dispose of off site.
- Waste wood is separated and recycled off-site by a licensed contractor.
- Waste oil and water from the centrifuge is stored in a 15,000 litre bunded steel tank prior to recycling off site.
- Used furnace refractory linings and other refractory waste are recycled off site.
- Dust from the reverse jet bag filter and ceramic filters serving the furnace and the degreaser are collected in woven polypropylene bags. Bags are tied at the neck and stored in a skip prior to disposal or recovery off site.

CONDITIONS OF PERMIT

All conditions shall be complied with immediately unless otherwise stated in the condition.

Section 1 – The Permitted Installation: Plant and Equipment

- 1.1 Tivac Alloys Limited is Permitted to carry out the activities and/or associated activities specified in Table 1 below.

Table 1 – Permitted Activities

Listed/ Directly Associated Activity	Description of Specified Activity
Section 2.2 Part A2 (a)	Melting of non-ferrous metals where no furnace used in the plant has a design holding capacity of 5 tonnes or more.
Section 2.2 Part B (b)	The heating in a furnace or any other appliance of any non-ferrous metal alloy for the purpose of removing grease, oil or any other non-metallic contaminant.
Delivery and storage of raw materials such as swarf, scrap, oil, laboratory supplies etc.	Handling raw materials from receipt, storage and handling in designated areas or by designated methods.
Casting	The pouring of molten metal into steel pans to produce ferro titanium ingots, inside the foundry building. The emissions are captured by the extraction hood leading to bag filtration plant.
Cooling of ingots	The cooling of cast ingots in the open air or under cover.
Cooling of furnaces	The use of a closed loop system for the water cooling of the 2 melting furnace bodies.
Storage and handling of final products	Storage and handling of ingots
Storage and handling of waste materials	The receipt, storage and handling of waste materials including, but not exclusive to, scrap and turnings, and the production of wastes such as dust from arrestment plant, waste oils, laboratory waste etc.

- 1.2 The activities specified in condition 1.1 shall not extend beyond the installation boundary outlined in green in Schedule 1 of this Permit.
- 1.3 Plant or equipment for the prevention of emissions to air shall consist of that specified in Table 2 - Permitted Arrestment Plant. No other abatement plant shall be used except where a formal written application has been submitted to and approved in writing by Sheffield City Council's Environmental Protection Service. Abatement plant specified shall be in place and fully operational during all times that activities are taking place.

Table 2 – Permitted Arrestment Plant

Plant	Point Source*	Emission Source	Continuous Monitoring	Stack Height
Until 31 st March 2017; cartridge filters and Venturi scrubber system	10	Titanium swarf processing	Magnehelic gauge and indicative particulate monitor	11.2 metres
By no later than 31 st March 2017; afterburner operating at 850°C and Glosfume ceramic filters	10	Titanium swarf processing	Magnehelic gauge and indicative particulate monitor	11.2 metres
Furnace extraction hood leading to reverse jet dry fabric filter	16	Melting	Magnehelic gauge and MCERTS particulate monitor	12.1 metres

* located as indicated on the Installation Layout shown in Schedule 2 to this Permit

- 1.4 The best available techniques shall be used to prevent or, where that is not practicable, reduce emissions from the installation in relation to any aspect of the operation of the installation which is not regulated by any other condition of this Permit.

Section 2 – Upgrading Conditions

- 2.1 Within 6 weeks from the date of issue of the Permit the Operator shall submit a Method Statement to the Regulator for approval in writing. The Method Statement shall detail steps to be implemented to prevent run off water, oils and other substances from the swarf raw material storage area from entering the drains.
- 2.2 Once approved in writing by the Regulator, the Method Statement required by condition 2.1 shall be executed in full within 12 weeks.
- 2.3 Any plant or system introduced as a result of execution of the works required by condition 2.1 shall be subject to a suitable planned preventative maintenance system where applicable, subject to review by risk assessment.
- 2.4 Within 6 months from the date of this Permit the Operator shall submit in writing a site report to, and agreed by, the Regulator describing the condition of the land of the installation. The report shall identify any substance in, on or under the land which may constitute a pollution risk. The report shall determine the nature, scale, and extent of any contamination and shall include a risk assessment to determine the impact on soil quality under and surrounding the site
- 2.5 Within 4 months from the date of issue of this Permit the Operator shall remove the cartridge filter plant and Venturi scrubber serving the thermal degreasing plant (item 10 on Schedule 2) and replace it with an afterburner and Glosfume ceramic filter system or equivalent, designed to comply with the emission limits given in Table 3 of this Permit.
- 2.6 Within 1 month of installing and commissioning the afterburner and ceramic filters serving the thermal degreasing plant, stack emissions from this activity shall be tested in accordance with the requirements of Table 3. Results of the stack testing shall be submitted to the Regulator within 4 weeks of the test date.
- 2.7 Upon commissioning of the afterburner and ceramic filters serving the thermal degreasing plant, the Operator shall provide and maintain a suitable particulate monitor to continuously monitor the particulate emissions from the thermal degreasing activity stack (Item 10 on Schedule 2). The monitor shall conform to BS ISO 1055. Prior to installation, details of the monitor shall be submitted to and approved in writing by the Regulator.

Section 3 – Emissions Limits and Controls: Air

- 3.1 Emissions to air at the final discharge point shall not exceed the emission limits specified for specific processes set out in Table 3.
- 3.2 The concentration limits of the substances listed in Table 3 for furnace emissions shall be expressed at reference conditions 273K, 101.3kPa, and the oxygen and water references shall be that which correspond to the normal operating conditions in the process concerned. For degreasing emissions, the reference conditions are 273.1K, 101.3kPa without correction for water vapour content, unless stated otherwise. Reference conditions shall be normalised to 11% oxygen measured dry and averaged over the firing cycle.

- 3.3 No plant or equipment used for any activity shall be operated with an extraction point direct to the external air unless specifically noted within this Permit in Table 3 or specifically agreed in writing with Sheffield City Council's Environmental Protection Service.

Table 3 – Concentration Limits for Emissions to Air

Pollutant	Emission Limit	Type of Monitoring	Frequency of Monitoring	Applicable To
Total particulate matter	20mg/m ³	Continuous recorded monitoring plus extractive monitoring BS EN 13284-1 or any update thereof	Continuous recorded monitoring plus annual extractive	All furnace operations – charging, fluxing, melting, pouring. Furnace stack.
Dioxins	1 ng/m ³	Manual extractive testing BS EN 1948:2006 or any update thereof	Annually	All furnace operations – charging, fluxing, melting, pouring. Furnace stack.
Chromium	1mg/m ³	Manual extractive testing BS EN 13211 BS EN14385:2004 or any update thereof	Annually	All furnace operations involving Chromium – charging, fluxing, melting, pouring. Furnace stack.
Nickel	5mg/m ³	Manual extractive testing BS EN 13211 BS EN 14385:2004 or any update thereof	Annually	All furnace operations involving Nickel – charging, fluxing, melting, pouring. Furnace stack
Total particulate matter	20mg/m ³	Continuous recorded monitoring plus extractive monitoring BS EN 13284-1 or any update thereof	Continuous monitoring plus annual extractive	Swarf processing & degreasing. Degreaser stack.
Organic compounds excluding particulate matter	20mg/m ³	Manual extractive testing BS EN 13211 BS EN 12619:2013 or any update thereof	Annually	Swarf processing & degreasing. Degreaser stack.
Chloride emissions excluding particulate matter	10mg/m ³	Manual extractive testing BS EN 13211 BS EN 1911:2010 or any update thereof	Annually	Swarf processing & degreasing. Degreaser stack.

* emission points located as indicated on the Installation Layout shown in Schedule 2 to this Permit.

- 3.4 There shall be no emissions to external atmosphere of un-contained pollutants other than those listed in Table 4.

Table 4 - List of Uncontained Emission Points to Air

Emission Point Reference
Wall louvres, melting shop
Door of melting shop
Roof vents of melting shop
Open doors of degreasing shed

- 3.5 There shall be no offensive odour emitted from the installation detected beyond the installation boundary as perceived by an authorised officer of Sheffield City Council's Environmental Protection Service, unless deemed to be employing the Best Available Technique.
- 3.6 The introduction of dilution air to stack emissions to achieve concentration limits shall not be Permitted.
- 3.7 The final efflux velocity of all emissions from the final point of discharge to atmosphere of tested emission points shall be a minimum of 15m/s. The discharge shall be vertically upwards.
- 3.8 Process stacks shall not be fitted with any plate, cap or cowl at the final opening unless otherwise agreed in writing by Sheffield City Council's Environmental Protection Service.
- 3.9 Emissions from the installation, other than steam or condensed water vapour, shall be free from persistent mist and free from persistent fume.
- 3.10 All emissions from combustion processes in normal operation shall be free from visible smoke and, in any event, shall not exceed the equivalent of Ringelmann Shade 1 as described in British Standard BS 2742:2009.
- 3.11 There shall be no persistent visible emissions from the installation.
- 3.12 There shall be no visible emissions of dust, smoke or fume beyond the installation boundary as indicated on the plan shown in Schedule 1 of this Permit.
- 3.13 The filters serving the melting furnaces and the titanium swarf degreasing unit shall each be fitted with a magnehelic gauge for detection of abatement plant failure. The gauges shall be in operation for the duration that the abatement plant is in use.
- 3.14 Emissions of total particulate matter in the stack from the melting operations shall be continuously monitored and recorded using an MCERTS quantitative particulate monitor, during all melting operations.
- 3.15 Emissions of total particulate matter in the stack from the thermal degreasing operations shall be continuously indicitavely monitored and recorded using an indicative particulate monitor that conforms to BS ISO 1055, during all thermal degreasing operations.

- 3.16 The continuous particulate monitors serving the melting and degreasing operations shall be connected to audible and visual alarm systems that activate when emissions of total particulate matter reach 75% of the emissions limit, that is 15mg/m^3 .
- 3.17 Activation of any alarm on the particulate monitors serving the melting and degreasing operations shall be automatically recorded.
- 3.18 The burning of any materials, including wastes, either in the open, inside buildings or in any form of incinerator is not permitted without the written consent of Sheffield City Council's Environmental Protection Service.
- 3.19 The temperature of the afterburner serving the thermal degreasing plant shall be continuously measured, automatically recorded and fitted to an alarm to warn the Operator when the temperature falls below 850°C .
- 3.20 Interlocks on the thermal degreasing plant shall prevent the addition of further materials to the degreaser at any time when the temperature in the secondary combustion chamber falls below 850°C .
- 3.21 The thermal degreasing plant shall not be overloaded in order to ensure maximum efficiency and to reduce the production of smoke.
- 3.22 Loading of the thermal degreasing plant main chamber shall not occur until the afterburner has reached a temperature of 850°C .
- 3.23 The afterburner serving the thermal degreasing plant shall be maintained at a temperature of at least 850°C and the residence time of gases in the afterburner chamber shall be a minimum of 2 seconds.
- 3.24 The height of the stack off the ceramic filters serving the degreasing plant shall be a minimum of 11.2 metres above the ground.
- 3.25 The height of the stack off the fabric filters serving the melting furnaces shall be a minimum of 12.1 metres above the ground.
- 3.26 Emissions during pouring and casting of metal from the induction furnaces shall be contained by the furnace hoods, as far as reasonably practicable. The hoods shall be directly ducted to the fabric filters.
- 3.27 The filters serving the melting and degreasing operations shall be cleaned automatically by reverse air jets throughout the melting and degreasing activities.
- 3.28 Arrested particles from the abatement filters shall be collected directly into sealed containers or bags underneath the arrestment plant in order to prevent the double handling of particulates.

Section 4 – Emissions Limits and Controls: Groundwaters

- 4.1 Emissions to watercourses or ground waters from the installation are not permitted.
- 4.2 The Operator shall produce and maintain a record of all subsurface drains, sewers, plant, equipment, sumps or storage vessels to include the routing of all pipe-work within 3 months of the date of this Permit. The record shall incorporate a clear diagrammatic representation of the systems. This record shall be submitted to and approved in writing by Sheffield City Council's Environmental Protection Service within 8 weeks of its completion.
- 4.3 The whole area of the ground of the installation shall be provided with concrete hard standing or other impervious covering in order to prevent emissions to groundwaters.
- 4.4 The concrete hard standing covering the installation shall be inspected on an annual basis as a minimum. Particular attention shall be given to areas surrounding storage tanks, bunded areas, waste storage areas and raw material storage areas. Defects in the concrete hard standing shall be recorded and rectified within 4 weeks of the inspection. Details of the remedial works shall be recorded.
- 4.5 Within 3 months of the date of issue of this Permit, the Operator shall conduct a risk assessment in order to determine an appropriate inspection, testing and maintenance programme for all subsurface structures, pipes, drains containing or transporting gaseous, liquid or solid matter with the potential to become airborne or contaminate land or groundwaters. This risk assessment and associated inspection, testing and maintenance programme shall be submitted to and approved in writing by Sheffield City Council's Environmental Protection Service. Once approved, the inspection and maintenance programme shall form part of the Permit and be implemented at the installation.
- 4.6 Within 3 months of the date of this Permit, the Operator shall produce a site plan identifying risk areas where materials or spillages may have the potential to affect ground waters or contaminate the ground. The areas identified shall be given a high priority for inspection in the maintenance programme required by condition 4.5. A copy of the plan shall be submitted to Sheffield City Council's Environmental Protection Service within 8 weeks of its completion.
- 4.7 All tanks or storage containers of potentially harmful liquids such as oil, shall be bunded. Bunds shall be impermeable and resistant to the materials stored, have no outlets and drain to a blind collection point. Bunds shall be designed to have a holding capacity of at least 110% of the largest tank and shall be located more than 10m from the nearest watercourse.
- 4.8 All bunds shall be inspected in accordance with a written planned preventative maintenance programme. All inspections and checks shall be recorded and any defects rectified promptly. Details of the remedial works shall be recorded.

- 4.9 All storage tanks of potentially harmful liquid, excluding IBC's, shall be fitted with a high level alarm or volume indicator to warn of over filling. The filling system shall be interlocked to an alarm system to prevent over filling. Delivery connections shall be located in a bunded area or suitable alternative arrangement and shall be fixed and locked when not in use.
- 4.10 All operational and storage areas shall have an impervious surface, spill containment kerbs, sealed construction joints and connected to a sealed drainage system.
- 4.11 Spillages of oils, dusts or other potentially contaminative substance shall be dealt with in accordance with a written Spill Procedure which is approved in writing by Sheffield City Council's Environmental Protection Service. Details of the proposed method for dealing with spillages shall be submitted to Sheffield City Council's Environmental Protection Service within six weeks of the date of this Permit.
- 4.12 Records of all spillages dealt with shall be kept in the log book or recording system kept in accordance with condition 8.1 of this Permit.
- 4.13 Suitable and sufficient spill kits shall be provided at appropriate locations around the installation and staff shall be trained on their use.

Section 5 – Emissions Limits and Controls: Sewers

- 5.1 There shall be no process emissions to sewer or surface water drainage without the prior consent of Sheffield City Council's Environmental Protection Service. The Operator shall make a written application to Sheffield City Council's Environmental Protection Service at least 28 days prior to any intention to discharge waste to sewer or surface water drainage.

Section 6 – Emissions Limits and Controls: Land

- 6.1 Discharges to land from the installation are not Permitted.
- 6.2 All wastes shall be removed from the site for recycling or lawful disposal.

Section 7 – Monitoring, Sampling and Measurement of Emissions

- 7.1 The Operator shall undertake the monitoring of pollutants to air at the frequency and using the methodology detailed in Table 3.
- 7.2 The Operator shall give Sheffield City Council's Environmental Protection Service a minimum of 7 days notice before any periodic monitoring to air is undertaken. The notification shall include details of the time and date of the monitoring, the organisation undertaking the testing, the pollutants and emissions points to be tested and the methods to be used.
- 7.3 The results of all non-continuous monitoring shall be submitted to Sheffield City Council's Environmental Protection Service within 8 weeks of the monitoring being

undertaken.

- 7.4 The Operator shall undertake visual assessments of fugitive airborne emissions from processes at the installation, including but not limited to degreasing, drying, melting and casting, for a continuous period of at least 5 minutes for every 24 hours of operation of the plant.
- 7.5 The Operator shall undertake olfactory assessments of emissions from the installation for a continuous period of at least 5 minutes for every 24 hours of operation of the plant at locations downwind of the processes on the installation boundary.
- 7.6 MCERTS (*Monitoring Certification Scheme, Environment Agency*) standards shall be applicable to all annual extractive monitoring requirements, as detailed in Table 3. Monitoring shall be undertaken by suitably qualified and competent consultants.
- 7.7 Where continuous monitoring instrumentation is required, as detailed in Table 3, MCERTS standards are applicable.
- 7.8 The Operator shall ensure that adverse results from any monitoring or assessments are investigated immediately to identify and rectify the cause of the emission. Full details of the emissions and any corrective action shall be recorded in the log book or recording system.
- 7.9 A six monthly summary of the PCME logged emissions and alarm events from the continuous monitors serving the melting abatement plant and the swarf degreasing abatement plant shall be submitted to Sheffield City Council's Environmental Protection Service within 2 weeks of the six month period. The first summaries shall be submitted by 31st January 2017.
- 7.10 The continuous particulate matter readings shall be on display to appropriately trained operating staff in mg/m³ for furnace emissions and equivalent reference to mg/m³ for degreasing emissions.
- 7.11 Results of non-continuous monitoring shall include details of process conditions at the time of monitoring, monitoring uncertainty and any deviations from the procedural requirements of standard reference methods and any error invoked from such deviations.
- 7.12 Emissions monitoring shall be carried out in accordance with the methods described in the latest versions of Technical Guidance Notes (Monitoring) M1 and M2 published by the Environment Agency, or by another method agreed in writing by Sheffield City Council's Environmental Protection Service.

Section 8 – Records, Reporting and Notifications

- 8.1 The results of all monitoring, maintenance, assessments, checks and observations required by Permit conditions shall be recorded. The record shall include the date and time of the check, prevailing weather conditions, the results of the observations including the nature, colour and persistency of any emission and the name of the person undertaking the assessment. The recording system shall be readily available for inspection by an authorised officer of Sheffield City Council's Environmental Protection Service on the premises and shall be retained for at least 4 years.
- 8.2 Where observations indicate that odour from the installation is detected beyond the installation boundary, the Operator shall devise an Odour Control and Management plan in agreement with Sheffield City Council's Environmental Protection Service in an agreed timescale.
- 8.3 In the event of adverse results from any monitoring activity the Operator shall undertake the following actions:
- Investigate the cause immediately;
 - Carry out corrective action as soon as is practicably possible;
 - Record as much detail as possible regarding the cause and extent of the problem and the action taken to rectify the situation;
 - If relating to stack testing, undertake re-testing to demonstrate compliance as soon as possible;
 - Notify Sheffield City Council's Environmental Protection Service within one day of becoming aware of the results.
- 8.4 In the event of abnormal or adverse emissions the Operator shall:
- Investigate immediately and undertake remedial action as soon as practicable;
 - Promptly record the events, investigation and corrective actions taken;
 - Notify Sheffield City Council's Environmental Protection Service as soon as practicable and by 10.00 hours on the next working day following the event.

For the purpose of this condition, abnormal emissions are emissions to air, land, sewer or groundwater, including noise, that have the potential to have an adverse impact beyond the boundary of the installation.

- 8.5 The Operator shall notify Sheffield City Council's Environmental Protection Service without delay and no later than 10.00 hours on the next working day of:-
- The failure of key abatement plant (such as bag filtration units);
 - Continuous monitoring showing an emission concentration exceeding double the limit value;
 - Any event or incident that has caused, or may have the potential to cause pollution.

- 8.6 The Operator shall submit written confirmation to Sheffield City Council's Environmental Protection Service of any notification under conditions 8.3 to 8.5 inclusive of this Permit by sending:-
- A summary of the incident within 24 hours of such notification; and
 - A more detailed report of the circumstances, and remedial actions within 7 days of the incident.
- 8.7 The Operator shall give written details to Sheffield City Council's Environmental Protection Service in the following instances;
- a) Permanent cessation of the operation of any part of, or all of the Permitted Installation;
 - b) Cessation of the operation of any part of, or all of the Permitted Installation, for a period likely to exceed 1 year;
 - c) Any proposed change in the operation of the installation; and
 - d) Resumption of the operation of any part of, or all of the Permitted installation after a cessation notified under (b) above.
- 8.8 The Operator shall notify the following matters to Sheffield City Council's Environmental Protection Service, in writing, within 14 days of their occurrence:
- Any change in the trading name, registered name or registered office address;
 - A change to any particulars of any ultimate holding company including details of an ultimate holding company where the company has become a subsidiary;
 - Any steps taken with a view to going into administration;
 - Entering into a company voluntary arrangement or being wound up.
- 8.9 All reports and notifications required by this Permit shall be sent to Sheffield City Council's Environmental Protection Service. Unless otherwise agreed in writing, all reports, notifications and communications in respect of this Permit shall be sent by e-mail to epsadmin@sheffield.gov.uk or ippc@sheffield.gov.uk by mail to:

Sheffield City Council,
Environmental Protection Service,
5th Floor (North)
Howden House
1 Union Street
Sheffield
S1 2SH

- 8.10 A record shall be made of:-
- a) Any malfunction, breakdown or failure of plant, equipment or techniques, including downtime and any short-term and long-term remedial measures that may have had an effect on the environmental performance of the Permitted installation. These records shall be kept in a system maintained for that purpose;
 - b) All monitoring, sampling, maintenance, inspections and assessments taken or carried out in accordance with the conditions of this Permit and any assessment or evaluation made on the basis of such data;
 - c) Other specified records for the installation as detailed elsewhere within this Permit.
- 8.11 All records kept in accordance with Permit conditions shall be made available for inspection by Sheffield City Council's Environmental Protection Service at any reasonable time.
- 8.12 All records made and kept in accordance with this Permit shall;
- Be legible;
 - Be made as soon as reasonably practicable;
 - Indicate any amendments that have been made to the records and shall include the original record wherever possible.
- 8.13 A record shall be made at the Permitted installation of any complaints concerning the installation's effect or alleged effect on the environment. The record shall give the date of complaint, time of complaint, a summary of any investigation and the results of such investigation. Such records shall be made in the site log book or recording system kept in accordance with this Permit.

Section 9 – Maintenance

- 9.1 External surfaces of the process buildings, ancillary plant and open yards/storage areas shall be inspected at least annually or more frequently if necessary, and cleaned to prevent the accumulation of dusty material. Particular attention shall be paid to roadways, external storage areas and yards. Cleaning operations shall be carried out by methods which minimise emissions of particulate matter to air such as vacuuming or wet sweeping.
- 9.2 An audit of items of plant, equipment and control measures shall be undertaken. The audit shall identify all plant, equipment and control measures that are critical to prevent, reduce or control emissions from the installation, including but not limited to storage tanks, bunding, alarms or warning devices, after burner, ceramic filters, bag filters, magnehelic gauges, concrete hardstanding and continuous monitors. A copy of the audit shall be submitted to Sheffield City Council's Environmental Protection Service for written approval within 8 weeks of the date of this Permit.
- 9.3 A preventative maintenance schedule shall be produced for all critical plant and

equipment identified from the audit required by condition 9.2. A copy of the maintenance schedule shall be submitted to Sheffield City Council's Environmental Protection Service for written approval within 8 weeks of the date of this Permit.

- 9.4 An adequate supply of spares and consumables shall be kept on site or made available within 1 day from guaranteed suppliers for all items of plant and equipment identified as being critical as a result of the audit carried out in compliance with condition 9.2.
- 9.5 For plant and equipment identified in the audit required by condition 9.2, alarms or other warning systems shall be provided to indicate equipment malfunction or breakdown by a date agreed with Sheffield City Council's Environmental Protection Service.
- 9.6 The alarms or warning systems required by condition 9.5 for plant and equipment shall be checked as part of a preventative maintenance schedule and maintained in accordance with manufacturer's instructions. A record of such checks and maintenance shall be noted in the recording system kept in accordance with condition 8.1 this Permit.
- 9.7 All site drainage interceptors shall be impermeable and be subject to a minimum of an annual visual inspection. Any contamination found shall be removed immediately at the time of inspection.
- 9.8 All bunds and sumps shall be visually inspected after heavy rainfall or snowfall, and at least once per year, for contamination and integrity in accordance with a written preventative maintenance programme. The contents of bunds and sumps shall be pumped out and any contamination found shall be removed as soon as practicable. Details of the inspection and any remedial work shall be recorded in the recording system kept in accordance with condition 8.1 of this Permit.
- 9.9 All storage tanks shall be inspected at least once per year for integrity in accordance with a written preventative maintenance programme. Details of the inspection and any remedial work shall be recorded in the recording system kept in accordance with condition 8.1 of this Permit.
- 9.10 Records of breakdowns and plant failure shall be kept and analysed in order to identify trends and eliminate common failures. The records shall be made available for inspection by officers of Sheffield City Council's Environmental Protection Service on demand.
- 9.11 The Operator shall ensure that all abatement plant, detection systems, alarms, continuous monitors and protection systems are maintained in good working order in accordance with manufacturer's recommendations as part of a written preventive Maintenance Programme.
- 9.12 The Operator shall ensure that all abatement plant, detection systems, alarms, continuous monitors and protection systems are serviced at least once in every 12 month period by a competent person. Details of the maintenance shall be kept on

site and made available for inspection by authorised officers of Sheffield City Council's Environmental Protection Service.

- 9.13 The particulate emissions continuous monitors shall be serviced and calibrated at least once in every 12 month period by a competent person.

Section 10 – Management and Training

10.1 The Operator shall ensure that a competent person is available at all times for liaison with officers of Sheffield City Council's Environmental Protection Service and members of the public.

10.2 The Operator shall adopt, implement and maintain an appropriate Environmental Management System to assist with compliance with this Permit. As a minimum, it shall address:

- Defined responsibilities;
- Environmental policy;
- Environmental objectives and targets linked to activities that have the potential to impact on the environment;
- Environmental targets;
- Communications and training;
- Audits;
- Procurement procedures;
- Design and implementation of capital projects;
- Contractors etc. working on site;
- Responding to problems;
- Environmental stewardship as an integral part of the business planning process;
- Record keeping;
- Includes a commitment to continual environmental improvement and prevention of pollution;
- Includes a commitment to comply with relevant legislation and other requirements to which the organisation subscribes;
- Identifies, sets, monitors and reviews environmental objectives and key performance indicators independently of the Permit.

- 10.3 A documented audit of key skills and competencies in respect of pollution control measures shall be undertaken and submitted to Sheffield City Council's Environmental Protection Service within 6 months of the date of issue of this Permit. The audit shall include contractors and those responsible for procuring equipment and materials where appropriate. The audit shall identify all key posts and the level of training that is required to ensure:
- Awareness of the regulatory implications of the Permit;
 - Awareness of the potential environmental impacts under normal and abnormal circumstances;
 - Awareness of the procedures for dealing with a breach of the Permit conditions;
 - Prevention of accidental emissions and action to be taken when accidental emissions occur;
 - Awareness of all operating procedures;
 - Record keeping pertaining to maintenance, inspections and defects.
- 10.4 The documentation specified in Condition 10.3 of this Permit shall be updated following a change of personnel or modification of the process within 14 days.
- 10.5 A copy of this Permit shall be available on site at all times for reference by staff carrying out work subject to the requirements of the Permit.

Section 11 – Accidents

- 11.1 Within 3 months from the date of issue of the Permit, the Operator shall prepare and maintain a written Accident Management Plan that identifies hazards, assesses the risks and identifies the measures required to reduce the risks of any potential events or failures that might lead to an environmental impact. The plan shall include written procedures for investigating accidents and near misses and also identify:
- The actions to be taken to prevent and minimise these potential occurrences; and
 - The actions necessary to deal with such occurrences so as to limit their consequences.
 - A copy of the plan shall, within 8 weeks of its completion, be submitted to Sheffield City Council's Environmental Protection Service for written approval.

The plan shall have regard to clauses 3.172 – 3.176 and BAT 110 – 119 of Non-ferrous Foundries Sector Guidance Note IPPC SG 4 (2006) Issue 2 Published January 2006 or any amendment thereof.

- 11.2 Changes shall not be made to the Accident Management Plan without written approval of Sheffield City Council's Environmental Protection Service. It shall be made available for inspection by authorised officers of Sheffield City Council's Environmental Protection Service upon request.

- 11.3 The Operator shall provide safe storage and conveying systems for both solids and liquids in order to prevent accidental damage.
- 11.4 The Operator shall use safe systems for the processing of materials in order to minimise the risk of fire or explosion.

Section 12 – Raw Materials

- 12.1 Within 3 months from the date of this Permit, the Operator shall prepare an inventory and undertake a review of the principal raw materials used with the main potential for environmental impact. Annually, the Operator shall review alternatives for the principal raw materials used with regard to Table 7 of Non-ferrous Foundries Sector Guidance Note IPPC SG 4 (2006) Issue 2 Published January 2006, or any amendment thereof. A copy of the report shall be submitted to Sheffield City Council's Environmental Protection Service within 8 weeks of its completion for approval in writing.
- 12.2 Within 12 months from the date of this Permit the Operator shall prepare quality procedures to control the specification of raw materials in order to minimise any potential environmental impact. The procedures shall thereafter be provided to Sheffield City Council's Environmental Protection Service upon request, and reviewed annually and updated as appropriate.
- 12.3 Feed to furnaces shall be weighed and metered as appropriate and quantities recorded. These records shall be kept for a minimum of 2 years and be made available to Sheffield City Council's Environmental Protection Service upon request.

Section 13 – Water Efficiency

- 13.1 Within 6 months of the issue of this Permit, the Operator shall conduct a water efficiency audit. Using information from the audit, usage benchmarks shall be established. Opportunities for water use reduction shall be assessed and implemented in accordance with a timescale agreed with Sheffield City Council's Environmental Protection Service. The audit required by this condition shall be submitted to the Regulator within 2 weeks of completion. The audit shall be repeated at least every 4 years.
- 13.2 Within 6 months of the date of the Permit, the volume of mains and abstracted water used in the activities shall be directly measured when the installation is operating, once a day for at least 2 weeks and thereafter, once a week with an annual exercise taking daily measurements for at least 2 weeks. All measurements shall be recorded and the records submitted to Sheffield City Council's Environmental Protection Service within 2 weeks of completion.

Section 14 – Energy Efficiency

- 14.1 The Operator shall ensure that all plant is operated and maintained to optimise the use of and minimise the loss of energy. All plant shall be operated and maintained in accordance with the manufacturer's instructions.
- 14.2 The Operator shall produce and submit an annual report on the energy consumption of the installation, by 1st July 2017, and annually thereafter. The report shall be submitted to Sheffield City Council's Environmental Protection Service.
- 14.3 The Operator shall target areas for energy reduction and employ energy efficiency techniques such as;
- Heat recovery
 - Minimisation of water use and closed circulating water systems
 - Good insulation
 - Reducing pumping distances
 - Phase optimisation of electronic control motors and fans
 - Preventative maintenance programme targeting energy drops.

Section 15 – Waste and Waste Minimisation

- 15.1 The Operator shall manage and operate the waste handling activities;
- a) In accordance with a written Waste Management System that identifies and minimises risks of pollution, including those arising from operations, maintenance, accidents, incidents, non-conformances, closure and those drawn to the attention of the Operator as a result of complaints; and
 - b) Using sufficient competent persons and resources.

15.2 The Operator is authorised to carry out the activities specified in Table 5;

Table 5
Authorised Waste Activities

Description of Activities	Limits of Activities
R13*: Storage of wastes pending any of the operations numbered R1 to R12* (excluding temporary storage, pending collection, on the site where it is produced).	Treatment consisting only of sorting, separation, grading, shearing, shredding, baling, compacting, crushing, cleaning, granulating and cutting of ferrous metals and alloys and non-ferrous metals in different components for recovery.
R4*:recycling/reclamation of metals and metal compounds	There shall be no treatment of lead acid batteries, other than separating and sorting from other wastes.
*for recovery codes see page 46	

15.3 Wastes shall be stored for no longer than 3 years prior to recovery.

15.4 The total quantity of waste accepted at the site shall be less than 75,000 tonnes per year.

15.5 Waste consisting solely or mainly of dusts, powders or loose fibres, sludge or liquid shall not be accepted.

15.6 Waste shall only be accepted if;

- a) It is of a type and quantity listed in Table 6;
- b) It conforms to the description in the documentation supplied by the producer and holder.

**Table 6
Waste Types and Quantities**

06	Wastes from Inorganic Chemical Processes
06 01	Wastes from the manufacturers, formulation supply and use (MFSU) of acids
06 01 06*	Other acids
10	Wastes from Thermal Processes
10 02	Wastes from the iron and steel industry
10 02 10	Mill Scales
10 02 11*	Wastes from cooling water treatment containing oil
10 02 12	Wastes from cooling water treatment other than those mentioned in 10 02 11
10 10	Wastes from casting of non-ferrous pieces
10 10 09*	Flue-gas dust containing dangerous substances
10 10 10	Flue-gas dust other than those mentioned in 10 10 09
11	Wastes from Chemical Surfaces Treatment and Coating of Metals and Other Materials
11 01	Wastes from chemical surface treatment and coating of metals and other materials
11 01 09*	Sludges and filter cakes containing dangerous substances
11 01 10	Sludges and filter cakes other than those mentioned in 11 01 09
11 01 13*	Degreasing wastes containing dangerous substances
11 01 14	Degreasing wastes other than those mentioned in 11 01 13
12	Waste from Shaping and Physical and Mechanical Surface Treatment of Metals and Plastics
12 01	Wastes from shaping and physical and mechanical surface treatment of metals and plastics
12 01 02	Ferrous metal dust and particles
12 01 03	Non-ferrous metals filings and turnings
12 01 04	Non-ferrous metal dust and particles
12 01 08	Machining emulsions and solutions containing halogens
12 01 09*	Machining emulsions and solutions free of halogens
12 01 14*	Machining sludges containing dangerous substances
12 01 15	Machining sludges other than those mentioned in 12 01 14
12 01 18*	Metal sludge (grinding, honing and lapping sludge) containing oil
12 01 20	Spent grinding bodies and grinding materials containing oil
12 01 21	Spent grinding bodies and grinding materials other than those mentioned in 12 01 20
12 01 99	Wastes not otherwise specified
13	Oil Wastes and Wastes of Liquid Fuels
13 01	Waste hydraulic oils
13 01 10*	Mineral based non-chlorinated hydraulic oils
13 01 13*	Other hydraulic oils
13 02	Waste engine, gear and lubricating oils
13 02 05*	Mineral-based non-chlorinated engine, gear and lubricating oils
13 02 08*	Other engine, gear and lubricating oils
13 03	Waste insulating and heat transmission oils
13 03 07*	Mineral based non-chlorinated insulating and heat transmission oils
13 05	Oil/Water separator contents
13 05 01*	Solids from grit chambers and oil/water separators
13 05 02*	Sludges from oil/water separators
13 05 03*	Interceptor sludges
13 05 06*	Oil from oil/water separators
13 05 07*	Oily water from oil/water separators
13 05 08*	Mixtures of wastes from grit chambers and oil/water separators
13 07	Wastes of liquid fuels
13 07 03*	Other fuels (including mixtures)

13 08	Oil wastes not otherwise specified
13 08 02*	Other emulsions
15	Waste Packaging, Absorbents, Filter Materials, Wiping Cloths and Protective Clothing not otherwise specified
15 01	Packaging (including separately collected municipal packaging waste)
15 01 01	Paper and cardboard packaging
15 01 02	Plastic packaging
15 01 03	Wood packaging
15 01 04	Metallic packaging
15 01 10*	Packaging containing residues of or contaminated by dangerous substances
15 02	Absorbents, filter materials, wiping cloths and protective clothing
15 02 02*	Absorbents, filter materials (including oil filters not otherwise specified), wiping cloths, protective clothing contaminated by dangerous substances
15 02 03	Absorbents, filter materials, wiping cloths and protective clothing other than those mentioned in 15 02 02
16	Wastes not otherwise specified in the list
16 01	End-of-life vehicles from different means of transport (including off-road machinery) and wastes from dismantling of end-of-life vehicles and vehicle maintenance (except 13, 14, 16 06 and 16 08)
16 01 06	End-of-life vehicles containing neither liquids nor other hazardous components
16 01 17	Ferrous metal
16 01 18	Non-ferrous metal
16 01 22	Discarded components not otherwise specified
16 02	Wastes from electrical and electronic equipment
16 02 13*	Discarded equipment containing hazardous components other than those mentioned in 16 02 09 to 16 02 12
16 02 14	Discarded equipment other than those mentioned in 16 02 09 to 16 02 13
16 06	Batteries and accumulators
16 06 01	Lead batteries*
16 11	Waste Linings and Refractories
16 11 03*	Other linings and refractories from metallurgical processes containing dangerous substances
16 11 04	Other linings and refractories from metallurgical processes other than those mentioned in 16 11 03
17	Construction and Demolition Wastes (Including excavated soil from Contaminated Sites)
17 04	Metals (including their alloys)
17 04 01	Copper, bronze, brass
17 04 02	Aluminium
17 04 03	Lead
17 04 04	Zinc
17 04 05	Iron and steel
17 04 06	Tin
17 04 07	Mixed metals
17 04 11	Cables other than those mentioned in 17 04 10
19	Wastes from Waste Management Facilitated, Off Site Waste Water Treatment Plants and Preparation of Water Intended for Human Consumption/Industrial Use
19 01	Wastes from incineration or pyrolysis of waste
19 01 02	Ferrous materials removed from bottom ash
19 10	Wastes from shredding of metal-containing wastes
19 10 01	Iron and steel waste
19 10 02	Non-ferrous waste
19 12	Wastes from the mechanical treatment of waste (for example sorting, crushing, compacting, pelletising) not otherwise specified
19 12 01	Paper and Cardboard
19 12 02	Ferrous metal
19 12 03	Non-ferrous metal

20	Municipal Wastes (Household Waste and Similar Commercial, Industrial and Institutional Wastes) Including separately Collected Fractions
20 01	Separately collected fractions (except 15 01)
20 01 01	Paper and Cardboard
20 01 21*	Fluorescent tubes and other mercury containing waste
20 01 33	Lead batteries*
20 01 39	Plastics
20 01 40	Metals
20 03	Other municipal wastes
20 03 01	Mixed municipal waste

15.7 For all waste received at or produced from the Permitted installation, the Operator shall record the following:-

- The composition or description of the waste including EWC;
- The best estimate of the quantity produced;
- Disposal routes for the waste; and
- The best estimate of the quantity sent for recovery

and shall retain such records for a minimum of 4 years.

15.8 Within 6 months of the date of this Permit the Operator shall undertake a Waste Minimisation Audit. The audit shall include, but not be limited to:

- Process flow maps and fates of materials;
- Monitoring and reporting of usage and waste generated against benchmark criteria;
- Active participation of staff;
- Waste prevention; and
- Mass balance studies.

The results of the audit shall be submitted to Sheffield City Council's Environmental Protection Service within 8 weeks of its completion, and a Waste Minimisation Plan agreed for the implementation of any recommendations. The audit required by this condition shall be repeated at least every 4 years.

15.9 All waste storage areas shall be clearly marked and signed including containers, which should be clearly labelled. Containers shall be durable for the substances stored. Incompatible wastes shall be segregated and stored separately.

15.10 The Operator shall ensure that all appropriate precautions are in place to prevent dusty materials from wind whipping.

- 15.11 The Operator shall keep detailed records of the quantity, nature (including hazardous properties – hazard and risk phrases), origin, handling precautions, the destination, frequency of collection, mode of transport and treatment method of any waste which is disposed of or recovered. Records shall be kept on site for a minimum of 4 years and made available for inspection by an authorised officer of Sheffield City Council's Environmental Protection Service on request

Section 16 – Noise and Vibration

- 16.1 Any plant or equipment brought into the installation, or any plant or equipment that undergoes modification, shall be demonstrated to be Best Available Techniques (BAT) to the satisfaction of Sheffield City Council's Environmental Protection Service. If it is not possible to demonstrate that the new plant or equipment is BAT then suitable attenuation measures shall be agreed with Sheffield City Council's Environmental Protection Service.
- 16.2 Unless already meeting BAT requirements, the Operator shall demonstrate that sound power levels for substantially changed plant or equipment shall be lower than for existing when operating under normal parameters. The procedure listed in condition 16.3 shall be used. If it is not possible to demonstrate this then suitable attenuation shall be agreed in writing with Sheffield City Council's Environmental Protection Service.
- 16.3 No new plant or equipment shall be Permitted within the installation except where:
- (i) The plant or equipment can be demonstrated to have a minimal environmental impact. For the purpose of this condition 'minimal' shall be taken to mean that the plant or equipment, if monitored under the requirements of BS4142:2014, is unlikely to attract complaints.
- OR
- (ii) If the above plant/equipment does not satisfy the BAT criteria as described in 16.3(i) above, then attenuation measures shall be taken by the Operator, in agreement with Sheffield City Council's Environmental Protection Service, in order to satisfy 16.3(i).
- 16.4 In the event of Sheffield City Council's Environmental Protection Service receiving a complaint of noise associated with any element or activity within the installation boundary, the Operator shall:
- (a) Investigate the source of the complaint;
- (b) Carry out such monitoring, surveys or modelling of the source of the complaint to demonstrate, to the satisfaction of Sheffield City Council's Environmental Protection Service, either that the complaint is unfounded, or that the complaint is justified.

- 16.5 Where a noise complaint is found to be justified, the Operator shall arrange to

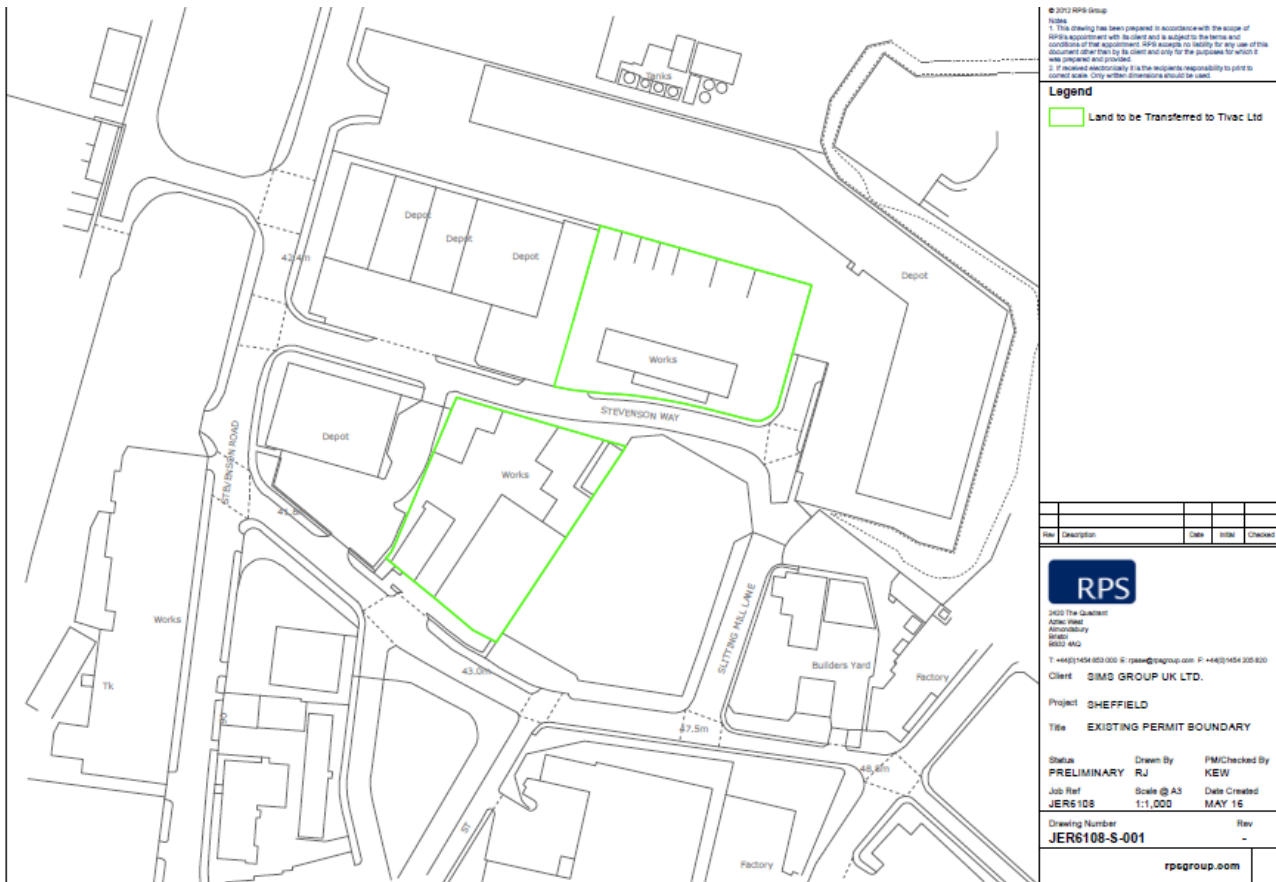
carry out such works or change procedures or processes in such a way, that a re-assessment carried out in accordance with condition 16.4 above comes to the conclusion that remedial measures are successful and the noise is no longer the cause of justified complaint. Where a noise complaint is found to be justified, the Operator shall arrange to carry out such works or change procedures or processes in such a way, that a re-assessment carried out in accordance with condition 16.4 above comes to the conclusion that remedial measures are successful and the noise is no longer the cause of justified complaint.

- 16.6 In the case of the Operator receiving a complaint directly, the company shall notify Sheffield City Council's Environmental Protection Service by 17:00 hours the next working day, providing full details of the complaint and indicating the actions to be taken to investigate and resolve the complaint

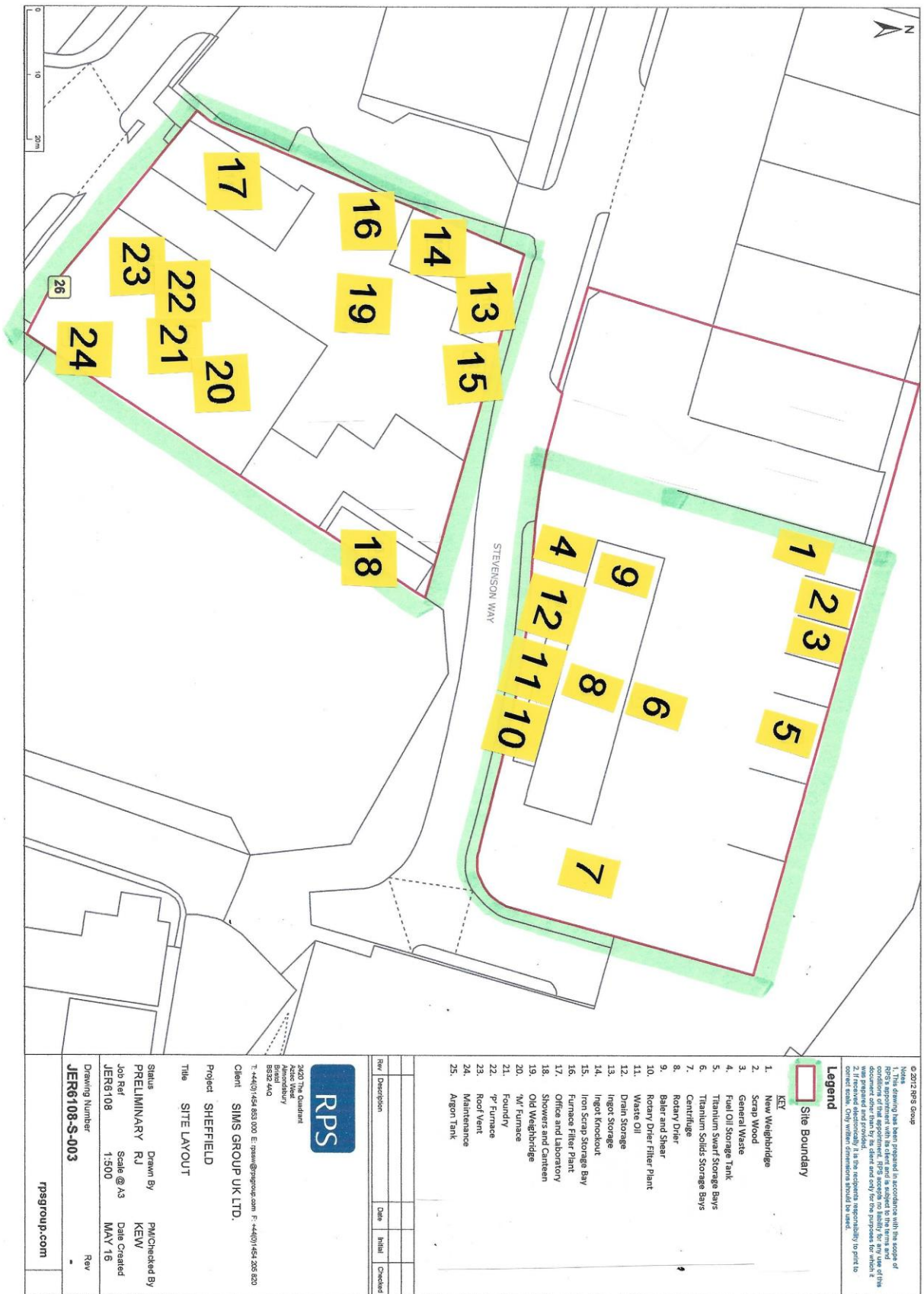
Section 17 – Decommissioning

- 17.1 Prior to site operations ceasing, the Operator shall devise a scheme of works for decommissioning the site and submit to Sheffield City Council's Environmental Protection Service for written approval. The site shall not be decommissioned until the scheme has received written approval.
- 17.2 Prior to cessation of Permitted activities, the Operator shall submit a method statement for intrusive sampling of the site to Sheffield City Council's Environmental Protection Service. Once agreed, the Operator shall carry out the intrusive sampling and forward the results within 8 weeks of the sampling to Sheffield City Council's Environmental Protection Service. The Operator shall then undertake remediation of the land to an agreed level, within timescales agreed in writing by Sheffield City Council's Environmental Protection Service, in order to remove contamination that may be attributable to Permitted activities.

Schedule 1 – Installation Location & Boundary.



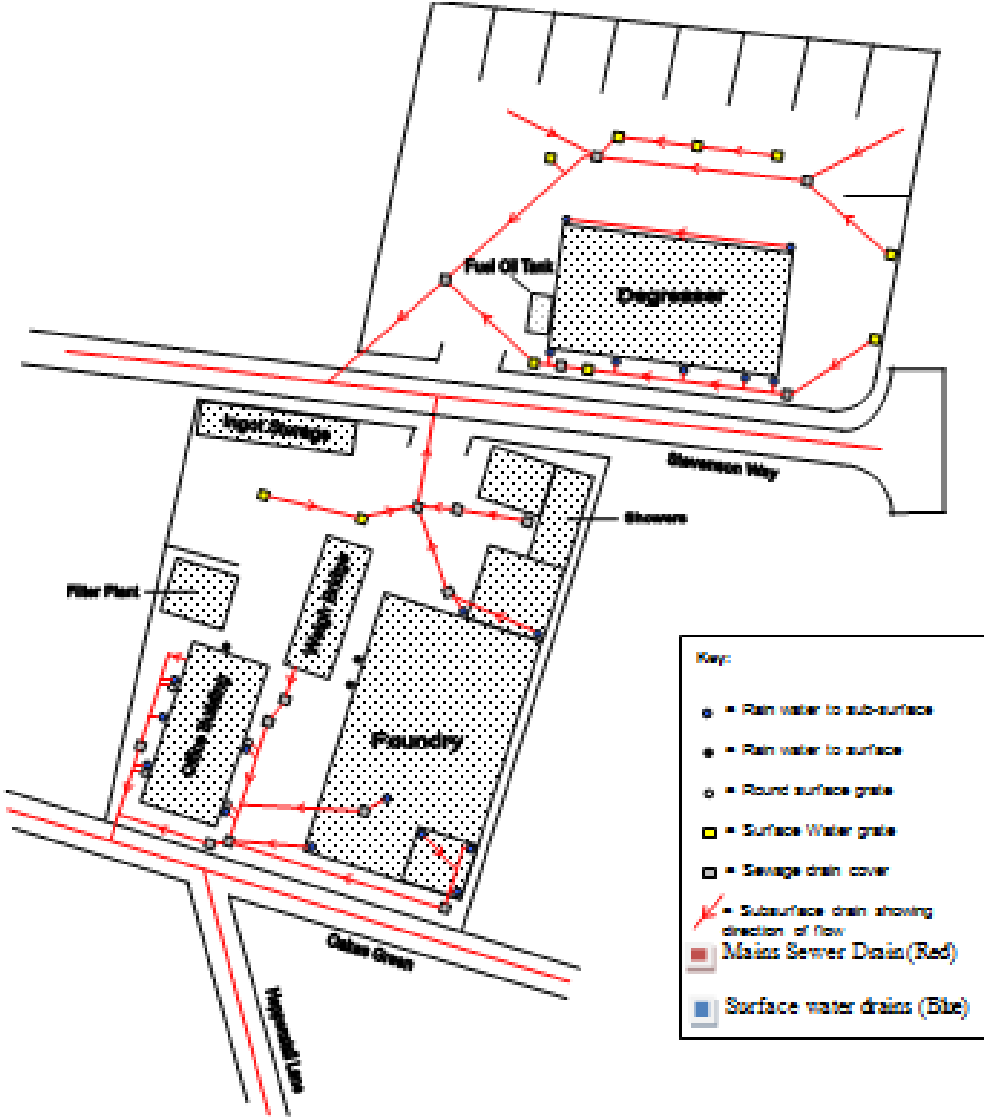
Schedule 2 – Installation Layout.



Site Drainage System Plan

2.2/040224/JT2

SITE DRAINAGE PLAN 1.



R Codes Relating to Waste**Recovery operations**

Code – Description

- R01 Use principally as a fuel or other means to generate energy
- R02 Solvent reclamation/regeneration
- R03 Recycling/reclamation of organic substances which are not used as solvents (including composting and other biological transformation processes)
- R04 Recycling/reclamation of metals and metal compounds
- R05 Recycling/reclamation of other inorganic materials
- R06 Regeneration of acids or bases
- R07 Recovery of components used for pollution abatement
- R08 Recovery of components from catalysts
- R09 Oil refining or other re-uses of oil
- R10 Land treatment resulting in benefit to agriculture or ecological improvement
- R11 Use of wastes obtained from any of the operations numbered R01 to R10
- R12 Exchange of wastes for submission to any of the operations numbered R01 to R11
- R13 Storage of wastes pending any of the operations numbered R01 to R12 (excluding temporary storage pending collection on the site where it is produced).